

Shp April 20

Work Order ID 79636

\*79636\*

Page 1

February-01-12 11:20:22 AM

Item ID: D206-642-311BL

Accept

\*N900040100\*

Setup Start

\*NS1\*

Revision ID:

Stop

\*NS2\*

Item Name: Skidtube LH

Start Date: 30/01/2012 Start Qty: 1.00

\*1\*

Cust Item ID:

Required Date: 20/04/2012 Req'd Qty: 1.00

\*1\*

Customer:

Reference:

Approvals: Process Plan: MLJ

Date: 12/02/01

Tooling:

Date:

Run Start

\*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop

\*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D206-642

Rev N

SP

100

0.00

\*100\*

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D206-642-311 CHG006

Srdy/25

for MLJ 12-4-20

110

Pick Kit

0.00

\*110\*

Packaging

Memo

0.00

Packaging

IX

SP  
12-4-20

120

QC4- 100% Inspect kits for completeness

0.00

\*120\*

QC

Memo

0.00

Quality Control

Srdy/25

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 79636****\*79636\***

Page 2

February-01-12 11:20:22 AM

Item ID: D206-642-311BL

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Skidtube LH

Start Date: 30/01/2012 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 20/04/2012 Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
<b>*130*</b>									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-642-311								
	Location:								
	PPP Rev: <u>F</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
<b>*140*</b>									
QC	Memo	0.00							
Quality Control									

IX ——— 8p  
12-04-28

12/4/26

12-04-26

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

February-01-12 11:20:26 AM

Page 1

Work Order ID: 79636

\*79636\*

Parent Item: D206-642-311BL

\*D206-642-311RI \*

Parent Item Name: Skidtube LH

Start Date: 30/01/2012

Required Date: 20/04/2012

Start Qty: 1.00

Required Qty: 1.00

## Comments:

IPP Rev:J05.10.11Added D3429-1 per CHG004KJ/CP/JLM/EC  
 IPP Rev:K 07-12-04 ECN 1080p DD verified by:ec  
 IPP Rev:L 08-09-29 as per DSI9421 DD verified by:EC IPP Rev:M  
 as per REV.N DD 10.04.19 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D206-642-341

Manufactured No

110

Each

3.0000

1

1

\*D206-642-341\*

Replacement Skidtube

\*\*

79660

### Location

### Loc Qty

### Loc Code

FG081

1

57156

0

57160

0

57161

0

69950

1

FG082

2

36550

1

69952

1

D206-648-013

Manufactured No

110

Each

3.0000

1

\*D206-648-013\*

GHW Modification

\*\*

B81332 Sp

### Location

### Loc Qty

### Loc Code

FG125

3

75825

3

ATTN: D3414-041 - BLUE

D2932-1

Manufactured No

110

Each

4.0000

1

\*D2932-1\*

Saddle LH Out, 206

\*\*

B79223

Sp D-04-20

### Location

### Loc Qty

### Loc Code

ST428

4

73466

4

BLUE

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

February-01-12 11:20:26 AM

Page 2

Work Order ID: 79636

\*79636\*

Parent Item: D206-642-311BL

\*D206-642-311BL \*

Parent Item Name: Skidtube LH

Start Date: 30/01/2012

Required Date: 20/04/2012

Start Qty: 1.00

Required Qty: 1.00

D2933-1 Manufactured No

110 Each 0.0000

\*\*

\*D2933-1\*

Saddle LH In, 206

BLUE

D2938-1

Manufactured No

110 Each 11.0000

\*\*

\*D2938-1\*

Saddle LH Out, 206

Location

Loc Qty

Loc Code

ST428A

11

74605

5

75098

6

BLUE

D2939-1

Manufactured No

110 Each 0.0000

\*\*

\*D2939-1\*

Saddle LH In, 206

BLUE

AN3-41A

Purchased No

110 Each 807.0000

\*\*

\*AN3-41A\*

Bolt

Location

Loc Qty

Loc Code

ST354

807

119042

607

120498

200

B79226 Sp

B79228 Sp

B79230 Sp

m1206044 Sp  
12-04-20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



# Picklist Print

Page 3

February-01-12 11:20:26 AM

Work Order ID: 79636

\*79636\*

Parent Item: D206-642-311BL

\*D206-642-311BL \*

Parent Item Name: Skidtube LH

Start Date: 30/01/2012

Required Date: 20/04/2012

Start Qty: 1.00

Required Qty: 1.00

D2652

Manufactured No

110

Each

1,172.000

16

16

\*D2652\*

Bushing

\*\*

B81953 SP.

12-04-24.

Location

Loc Qty

Loc Code

FG

44

31985

44

ST013

1128

73834

15

73836

36

76132

48

76134

421

76135

400

77135

208

MS21042L3

Purchased

No

110

Each

5,160.000

8

8

\*MS21042L3\*

Nut

\*\*

SP

Location

Loc Qty

Loc Code

ST300

5160

117441

16

117885

32

118451

5

118927

3

119017

4684

119075

420

AN960JD10

NAS1149D0363J

Purchased

No

110

Each

0.0000

8

8

\*AN960JD10\*

Washer

\*\*

m121243

SP 12-04-20

February-01-12 11:20:26 AM

Shop Packet Print

Page 3

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

February-01-12 11:20:26 AM

Page 4

Work Order ID: 79636

Parent Item: D206-642-311BL

Parent Item Name: Skidtube LH

\*79636\*

\*D206-642-311BL \*

Start Date: 30/01/2012

Required Date: 20/04/2012

Start Qty: 1.00

Required Qty: 1.00

AN5-10A Purchased No

110 Each 436.0000 4 4

\*AN5-10A\*

Bolt

\*\*

m1207708p

## Location

## Loc Qty

## Loc Code

ST337

436

118191

80

119547

256

119981

100

AN5-11A Purchased No

110 Each 1,075.000 4 4

\*AN5-11A\*

Bolt

\*\*

8p

## Location

## Loc Qty

## Loc Code

ST337

1075

118191

13

119512

1062

AN960JD516 NAS1149D0563J Purchased No

110 Each 0.0000 8 8

\*AN960JD516\*

Washer

\*\*

4x  
m1186148p

AN4-6A Purchased No

110 Each 2,936.000 12 12

\*AN4-6A\*

Bolt

\*\*

8p

## Location

## Loc Qty

## Loc Code

ST356

2936

119017

2936

AN960JD416 NAS1149D0463J Purchased No

110 Each 0.0000 25 25

\*AN960JD416\*

Washer

\*\*

12x  
m121255

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

February-01-12 11:20:26 AM

Page 5

Work Order ID: 79636

\*79636\*

Parent Item: D206-642-311BL

\*D206-642-311BL \*

Parent Item Name: Skidtube LH

Start Date: 30/01/2012

Required Date: 20/04/2012

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased

No

110

Each

6,246.000

12

12

\*MS21042L4\*

Nut

\*\*

SP

Location

Loc Qty

Loc Code

ST300

6246

117441

51

117601

157

118451

133

119017

905

119075

5000

12X

D3407-043

Manufactured

No

110

Each

16.0000

1

\*D3407-043\*

Tow Ring

\*\*

B78841 SP

12-04-20

B79232

Location

Loc Qty

Loc Code

ST463

15

68339

2

74519

13

ST464

1

68339

0

71040

1

BLUE

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

February-01-12 11:20:26 AM

Page 6

Work Order ID: 79636

**\*79636\***

Parent Item: D206-642-311BL

**\*D206-642-311BI \***

Parent Item Name: Skidtube LH

Start Date: 30/01/2012

Required Date: 20/04/2012

Start Qty: 1.00

Required Qty: 1.00

D3456-1

Manufactured No

110

Each

68.0000

1

**\*D3456-1\***

Washer

\*\*

①  
B81876 SP

Location

Loc Qty

Loc Code

FG

7

25701

7

ST034

50

77486

50

ST044

11

66848

3

71165

2

73493

6

D3457-1

Manufactured No

110

Each

75.0000

2

**\*D3457-1\***

Washer

\*\*

2  
SP 12-04-20

Location

Loc Qty

Loc Code

FG

10

32409

10

ST044

65

67779

1

76231

23

78801

41

2x

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



# Picklist Print

February-01-12 11:20:27 AM

Page 7

Work Order ID: 79636

Parent Item: D206-642-311BL

Parent Item Name: Skidtube LH

\*79636\*

\*D206-642-311RI \*

Start Date: 30/01/2012

Required Date: 20/04/2012

Start Qty: 1.00

Required Qty: 1.00

MS21043-4

Purchased

No

110

Each

1,921.000

1

1

\*MS21043-4\*

Nut

\*\*

Location

Loc Qty

Loc Code

FG

40

104603

40

ST300

410

118686

410

ST301

1471

119546

471

120308

1000

AN4C5A

Purchased

No

110

Each

354.0000

1

1

\*AN4C5A\*

BOLT

\*\*

Location

Loc Qty

Loc Code

FP002

2

112243

2

ST355

352

112243

252

119017

100

AN960C416

NAS1149C0463  
R

Purchased

No

110

Each

0.0000

1

1

\*AN960C416\*

washer

\*\*

1119097  
Sp 12-04-20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

February-01-12 11:20:27 AM

Page 8

Work Order ID: 79636

Parent Item: D206-642-311BL

Parent Item Name: Skidtube LH

\*79636\*

\*D206-642-311BL \*

Start Date: 30/01/2012

Required Date: 20/04/2012

Start Qty: 1.00

Required Qty: 1.00

D3413-1  
\*D3413-1\*  
Ring

Manufactured No

110 Each

73.0000

\*\*

1

B79233

Location	Loc Qty	Loc Code
ST420	2	
66387	1	
70773	1	
ST464	71	
75478	12	
76754	59	

BLUE  
D2712  
\*D2712\*  
Set Screw

Manufactured No

110 Each

1,202.000

\*\*

10

B79585

Location	Loc Qty	Loc Code
FG	50	
29962	50	
ST021	1152	
76065	1152	

Manufactured No

110 Each

104.0000

\*\*

2

SP 12-04-19

D2934  
\*D2934\*  
Saddle Spacer

Location	Loc Qty	Loc Code
FG	6	
31929	6	
ST021	98	
74501	9	
74883	35	
78802	54	

2x

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

Page 9

February-01-12 11:20:27 AM

Work Order ID: 79636

\*79636\*

Parent Item: D206-642-311BL

\*D206-642-311BL \*

Parent Item Name: Skidtube LH

Start Date: 30/01/2012

Required Date: 20/04/2012

Start Qty: 1.00

Required Qty: 1.00

D2935

Manufactured No

110

Each

130.0000

2

2

\*D2935\*

Saddle Spacer

\*\*

SP12-04-19

Location

Loc Qty

Loc Code

FG

6

31793

6

ST021

124

74503

10

74882

30

78807

84

24

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# REFERENCE ONLY

DART AEROSPACE USA, INC.

IIN-D206-642

Page 29 of 43

## 4.5 206 L/L-1/L-3/L-4/407 LOW & HIGH GEAR SKIDTUBES

ITEM	QTY -311	QTY -312	QTY -313	QTY -314	QTY -341	QTY -347	QTY -349	QTY -351	QTY -013	PART NUMBER	DESCRIPTION
	X									D206-642-311	SKIDTUBE INSTALLATION, LH
		X								D206-642-312	SKIDTUBE INSTALLATION, RH
			X							D206-642-313	SKIDTUBE INSTALLATION, LH
				X						D206-642-314	SKIDTUBE INSTALLATION, RH
1	1	1			X					D206-642-341	SKIDTUBE
						X				D206-642-347	WEARSHOE KIT (REPLACES -343)
							X			D206-642-349	RUN-ON LANDING WEARPLATE KIT
			1	1				X		D206-642-351	SKIDTUBE
	1	1	1	1					X	D206-648-013	GROUND HANDLING KIT
1					1					D2650-5	SKIDTUBE ASSEMBLY
1								1		D4361-041	SKIDTUBE ASSEMBLY
2A					14			4		D2651-1	* PLUG <sup>(1)</sup>
2B					14			4		D2651-3	* O-RING <sup>(1)</sup>
3					1			1		D2646	* AFT CAP <sup>(1)</sup>
4					2			2		MS27039-1-08	* SCREW <sup>(1)</sup>
5					2			2		NAS1149D0332J	* WASHER <sup>(1)</sup> (OR AN960JD10L)
6	1		1							D2932-1	SADDLE, FWD OUT, LH
6		1		1						D2932-2	SADDLE, FWD OUT, RH
7	1		1							D2933-1	SADDLE, FWD IN, LH
7		1		1						D2933-2	SADDLE, FWD IN, RH
8	1		1							D2938-1	SADDLE, AFT OUT, LH
8		1		1						D2938-2	SADDLE, AFT OUT, RH
9	1		1							D2939-1	SADDLE, AFT IN, LH
9		1		1						D2939-2	SADDLE, AFT IN, RH
10	8	8	8	8						AN3-41A	BOLT
11	16	16	16	16						D2652	BUSHING
12A	8	8	8	8						MS21042-3	NUT (OR MS21042L3)
12B	8	8	8	8						NAS1149D0363J	WASHER (OR AN960JD10)
13	4	4	4	4						AN5-10A (OR AN5-11A)	* BOLT <sup>(2)</sup>
14	4	4	4	4						AN5-11A (OR AN5-12A)	* BOLT <sup>(2)</sup>
15	8	8	8	8						NAS1149D0563J	WASHER (OR AN960JD516)
16	12	12	12	12						AN4-6A	BOLT
17	24	24	24	24						NAS1149D0463J	WASHER (OR AN960JD416)
18	12	12	12	12						MS21042-4	NUT (OR MS21042L4)
20A					6	6				D3537-1	WEARPAD (REPLACES D2648-3)
21A					1	1				D3537-3	WEARPAD (REPLACES D3429-1)
22A					1	1				D3535-11	WEARSHOE (REPLACES D2656-11)
22B					1	1				D3536-11	GASKET
23A					1	1				D3535-23	WEARSHOE (REPLACES D2656-23)
23B					1	1				D3536-23	GASKET
24A					1	1				D3535-35	WEARSHOE (REPLACES D2656-35)
24B					1	1				D3536-35	GASKET
26A					54	54				MS27039C1-08	SCREW
26B					54	54				NAS1149C0332R	WASHER (OR AN960C10L)
26C					54					ALS7-1032-130	* INSERT <sup>(1)</sup> (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
30	1	1	1	1						D3407-043	TOW RING ASSEMBLY (REPLACES D2968-043)
31	1	1	1	1						D3456-1	WASHER
32	1	1	1	1						D3457-1	WASHER
33	1	1	1	1						MS21043-4	NUT
34	1	1	1	1						AN4C5A	BOLT
35	1	1	1	1						NAS1149C0463R	WASHER (OR AN960C416)
36	1	1	1	1						D3413-1	RING (REPLACES D2655)
37	10	10	10	10						D2712	SET SCREW
38	2	2	2	2						D2934	SADDLE SPACER
39	2	2	2	2						D2935	SADDLE SPACER
40									2	D3414-041	GHW LUG (REPLACES D2659)
41									4	AN3C37A	BOLT
42									8	D2652	BUSHING
43									4	MS21043-3	NUT
44									4	NAS1149C0363R	WASHER (OR AN960C10)

• COPYRIGHT © 2000 BY DART AEROSPACE USA, INC. •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.

Revision: 0

Date: 11.06.15

ITEM	QTY -311	QTY -312	QTY -313	QTY -314	QTY -341	QTY -347	QTY -349	QTY -351	QTY -013	PART NUMBER	DESCRIPTION
50							1	1		D4364-041	FWD WEARPLATE ASSY
51							1	1		D4364-043	AFT WEARPLATE ASSY
52							18	18		D3873-1	BUSHING
53							4			D2649	SPACER
54A							9	9		AN3-36A	BOLT
54B							9	9		NAS1149C0332R	WASHER (OR AN960C10L)
54C							9	9		MS21042-3	NUT

NOTES: (1) DENOTES THAT PART IS INCLUDED WITH D2650-5 OR D4361-041 ASSEMBLY ABOVE  
(2) CHOICE OF BOLT WILL DEPEND ON CROSSTUBE (SEE INSTALLATION PROCEDURE)

• COPYRIGHT © 2000 BY DART AEROSPACE USA, INC. •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC

Revision: 0  
Date: 11.06.15